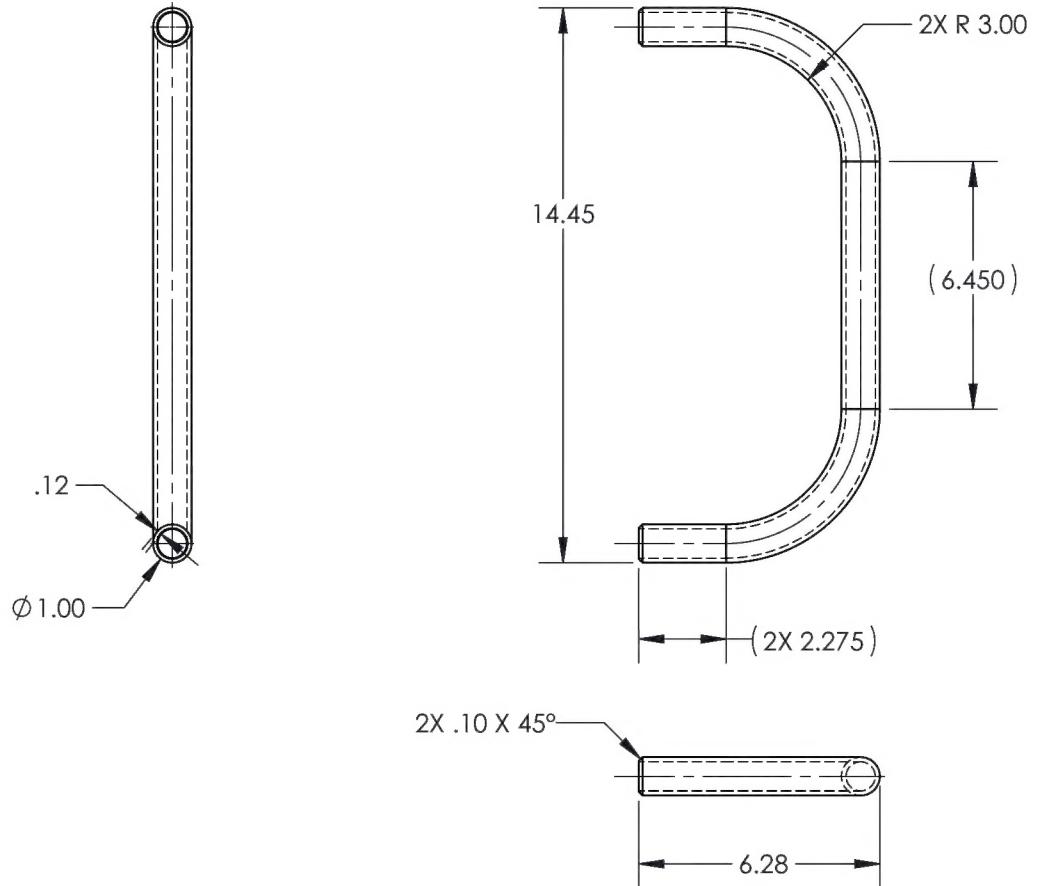


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY APICAL	1/8/2013	JAG	
3		CHANGED FROM A FULL HOOP TO A HALF	1/8/2013	JAG	
4	16-0288	CH'D DIM WAS 2X R4.00 IS 2X R3.00, WAS 14.450 IS 14.50, WAS 6.275 IS 6.28, ADDED DIM (2X 2.275), (6.450), .12, Ø1.00, CH'D DWG TO SHEET METAL TOLERANCE.	10/12/2016	RJC	JAG



DART AEROSPACE	
TITLE	
TOP RING	
DWG NO. C10-27-4-1	
REV 4	
MATERIAL CARBON STEEL CDS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT XXX ± .010 FRACTIONS ± 1/8	
TREAT .XX ± .03 ANGLES ± 1°	
FINISH X ± .1 SURFACES = 125 ✓	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY: APICAL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED: DUERFELDT	
3. INTERPRET DIM AND TOL PER OPPS APPR: ANDERSON ASME Y14.5M-2009	
QA APPR: LINDSAY USED ON MODEL	
APPROVED: GILBERT	
SCALE	1:5
DATE	5/31/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-27-4-1	1	TOP RING	CARBON STEEL CDS	